SDMNT

EtherCAT® 4 & 8 Axis Stepper Drives Module



- Economical Four-Axis and Eight axes Stepper Drives Module with EtherCAT Network interface
- Up to 40Vdc, 3A per motor
- Optional built-in 40Vdc, 240W AC/DC power supply
- 8-Axis module 7 Unipolar drives and one Bipolar drive
- 4-Axis module 3 Unipolar drives and one Bipolar drive
- Open loop operation

- Programmable current level per axis: 1A, 1.5A, 2A, 3A
- Programmable microstep size per axis: Full, 1/2, 1/4, 1/8, 1/16
- Two sets of P/D inputs and P/D outputs for Master/Slave operation
- General purpose I/O: 6 inputs 6 outputs
- Compact size

The SDMNT line of multi-axis open loop step motor drives modules are specifically designed to address the needs for economical solutions for machines with many open loop step motors operating as part of an EtherCAT network. It is fully supported by any of ACS' EtherCAT master controllers, such as the SPiiPlusnt, SPiiPlusntm and SPiiPlussc soft Controller.

The SDMNT is available in 4 and 8 axis versions, with or without built-in supply. Each unit includes one bipolar drive with up to 40Vdc, 3A. All other drives are unipolar with up to 40Vdc, 3A. The current level is individually programmable for each drive and can be set to the following levels: 1A, 1.5A, 2A and 3A. The step resolution is individually programmable for each drive and can be set to the following levels: full step, 1/2, 1/4, 1/8 and 1/16 step.

The SDMNT includes two sets of Pulse/Dir inputs and two sets of Pulse/Dir outputs for Master-Slave operation. There are 6 general purpose inputs and 6 general purpose outputs. Modules with 40Vdc, 240W built-in motor supply are fed by 95Vac to 240Vac. The 40Vdc is also available as an output to power additiona units Modules without built-in motor supply are fed by a 12Vdc to 40Vdc input. Each version is also fed with a 24Vdc control and logic supply that should not be removed during emergency conditions.



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Power Supplies

The module must be Supplied by two power sources. A motor supply and a 24Vdc control supply. During emergency conditions there is no need to remove the control 24Vdc source. Modules with built-in motor supply are fed by 95Vac - 240Vac and generate 40Vdc bus voltage. The internal generated DC voltage is available through a dedicated output

connector. Modules without built-in supply are fed by 12Vdc to 36Vdc.

Cooling Fan

The model can simultaneously drive all axes at a current level of 1A. When operating with an optional cooling fan, part number FA-1608K-100/LF, the model can drive three axes at a current level of 3A.

Control Supply

Range: 24Vdc ±10% Maximum input power: 10W Input current: 0.45A @ 21.6V

Motor Type

Two phase step motor

Feedback

None, open loop operation

Digital Inputs

A total of 6 inputs Two isolated inputs, 24Vdc (±20%), floating cathode and anode Four RS422 inputs

Digital Outputs

A total of 6 outputs

Two isolated outputs. 24Vdc (±20%) Opto-isolated, floating cathode and anode (two pins), 50mA per output and 100mA for the two outputs Maximum voltage drop < 1.7V

Four RS422 outputs

Pulse Direction Interface

Inputs: two pairs. RS422. The input counter can be read by the Master

Outputs: two pairs. RS422. Programmable to follow the Pulse/Dir generated for any of the internal drives

Drive Protection

- Short circuit
- Over temperature
- Over voltage
- Under voltage

Dimensions

290 x 130 x 90 mm 3 (L x W x H, including mounting brackets)

Environment

Operating range: 0 to + 40°C Storage and transportation range: -25 to +60°C Humidity (operating range): 5% to 90% non-condensing

Communication

Two EtherCAT ports, In and Out, RJ45 connector

Specifications

Part Number X represents the number of axes and XX represents special options	SDMnt-X-040D-003-XX (No supply)	SDMnt-X-040A-003-XX (Built-in 240W motor supply)		
Number of axes	4 or 8			
input voltage	12Vdc-40Vdc	95Vac - 240Vac (±10%)		
Phase current [A]	Programmable 1A, 1.5A, 2A, 3A			
Max. input current @ input voltage	10.5A @ 40Vdc	4A @ 95Vac		
Drive type	1 bipolar, 7 or 3 unipolar			
Max. output power [W]	420	240		
Microstep size	Programmable Full,1/2, 1/4, 1/8*, 1/16 of a step			
Heat dissipation at full cont. power [W]	50	34		
Weight [gram]	1000	1700		
Standards	CE (Safety, EMC), RoHS			
* Only for unipolar drive type				

^{*} Only for unipolar drive type.

Ordering options

Ordering options	Field	Example	Values	
Number of integrated step drives	1		4,8	
Input Voltage	2	040A	040A- Built-in 40Vdc motor supply. Input: 95Vac- 240Vac; 040D- Input: 12Vdc to 40Vdc.	
Maximum motor current	3	003	003-3A	
Special options and features	4	01	01 - For any EtehrCAT SPiiPlus based network	

Example: SDM_{NT}-8-040A-003-01

Field		1	2	3	4
PN	SDMNT				01

