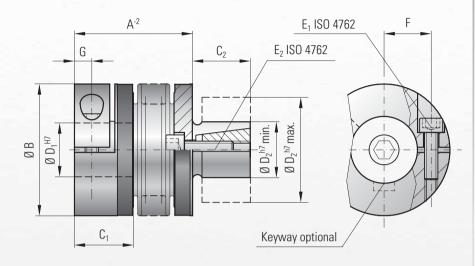


MODEL BK7

BACKLASH-FREE, TORSIONALLY STIFF METAL BELLOWS COUPLINGS



Ordering example BK7 /150 / 71 / 32 / 35 / XX Model Series / Nm Overall length mm Bore Ø D1 H7 Shaft Ø D2 h7 Non standard e.g. stainless steel

Model BK 7			Series										
			15		30		60		150		300		
Rated torque (I	Nm) T	T _{KN}	15		30		60		150		300		
Overall length (inserted) (r		A-2	45	52	53	61	62	72	71	83	84	98	
Outside diameter (r	nm)	В	49		55		66		81		110		
Fit length (r	mm)	C_1	22		27		32		36		43		
Fit length (r	nm)	C ₂ 20		25		27		32		45			
Inside diameter possible from Ø to Ø H7 (mm)		D_1	8-28		10-30		12-35		19-42		30-60		
Shaft diameter from Ø to Ø h7 (r	mm)	D ₂ 13-25		25	14-	30 23-38		-38	26-42		38-60		
Fastening screw ISO 4762		E _{1/2}	M5		M6		M8		M10		M12		
Tightening torque of the fastening screw (Nm)		E _½	8		14		38		65		120		
Distance between centerlines (mm)		F	17		19		23		27		39		
Distance (r	mm)	G	6.5		7.5		9.5		11		13		
Moment of inertia (10 ⁻³ kg	gm²) J	total	0.07	0.08	0.14	0.15	0.23	0.26	2.2	2.4	6.5	8.9	
Hub material			Al		Al		Al		steel		steel		
Approximate weight	(kg)		0.15		0.3		0.4		1.7		4		
Torsional stiffness (10 3 Nm/	rad)	C _T	20	15	39	28	76	55	175	110	450	350	
Axial + ± (r	mm)		1	2	1	2	1.5	2	2	3	2.5	3.5	
Lateral ± (r	mm)	/lax. Ilues	0.15	0.2	0.2	0.25	0.2	0.25	0.2	0.25	0.25	0.3	
Angular ± (deg		nues	1	1.5	1	1.5	1	1.5	1	1.5	1	1.5	
Axial spring stiffness (N/r	nm)	C_a	20	12	50	30	72	48	82	52	105	71	
Lateral spring stiffness (N/r	nm)	C _r	315	108	730	230	1200	380	1550	435	3750	1050	



with expanding shaft

Features:

- for easy hollow shaft mounting
- compact design, conserves space while saving cost
- adapts mismatched shaft and bore diameters
- backlash free and torsionally rigid
- low moment of inertia

Material:

Bellows made from highly flexible, high grade stainless steel; see below for hub material. Expanding shaft and cone made from steel.

Design:

With a single ISO 4762 radial clamping screw on one hub. Shaft with internal cone for expansion. Absolutely backlash free due to frictional clamp connection.

Temperature range: -30 to +100° C (-22 to +212° F)

Speeds:

Up to 10,000 rpm; in excess of 10,000 rpm with finely balanced version (up to G = 2.5)

Service life:

Maintenance free with infinite life when operated within the technical specifications

Brief overloads:

Acceptable up to 1.5x the rated torque

Fit tolerance:

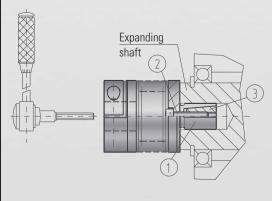
Overall clearance between hub and shaft 0.01-0.05 mm

Non standard applications:

Custom designs with various tolerances, keyways, materials, dimensions, etc. available upon request

Installation instructions:

Tightening the screw (2) through the bellows body draws in the cone (3) which casues the shaft (1) to expand. The recommended bore tolerance is ISO H7.



^{* 1} Nm = 8.85 in lbs